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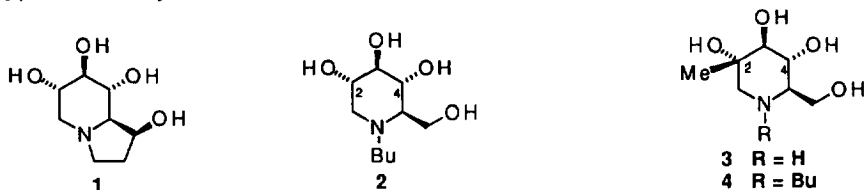
### The Synthesis of 1,5-Dideoxy-1,5-(Alkyl)imino-2-C-Methyl-D-Glucitols

Ish K. Khanna,\* Richard M. Weier, Janet Julien, Richard A. Mueller, David C. Lankin and Lydia Swenton

Departments of Chemistry and Physical Methodology, G. D. Searle & Co., 4901 Searle Parkway, Skokie, IL 60077

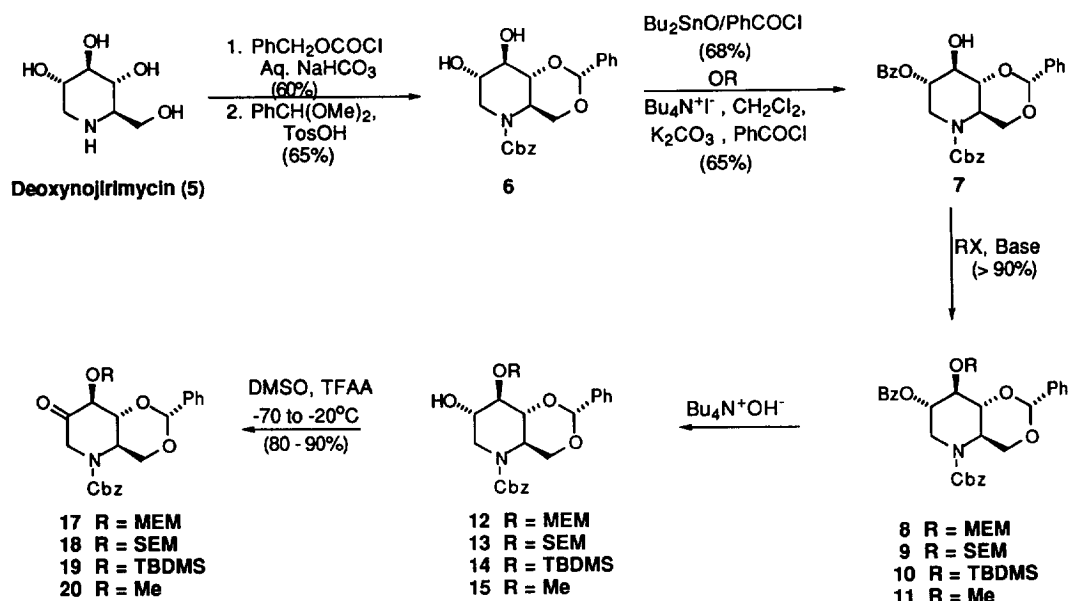
**Abstract:** The regio- and stereoselective synthesis of the title compounds **3** and **4** has been accomplished starting with deoxynojirimycin. The factors affecting the stereochemical outcome of Grignard addition to the key carbonyl intermediate are discussed.

Polyhydroxylated piperidines, pyrrolidines and octahydroindolizines such as castanospermine (**1**) and *N*-butyl-deoxynojirimycin (**2**) are  $\alpha$ -glycosidase inhibitors and potentially useful antiviral agents.<sup>1,2</sup> The role of OH groups in deoxynojirimycin (DNJ) as H- acceptors or donors to the active site of enzyme has been studied by their substitution with groups such as OMe, F, H or NHR.<sup>1-4</sup> This paper describes the regio- and stereoselective synthesis of deoxynojirimycin analogs 1,5-dideoxy-1,5-(alkyl)imino-2-C-methyl-D-glucitol (**3** and **4**) starting from deoxynojirimycin (Scheme 1). The targeted compounds in this communication retain the H-binding ability of OH group at C-2 while imparting potential stability to oxidative metabolism



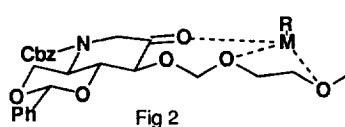
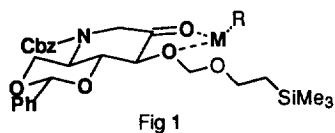
The synthesis of the protected diol **6** has been reported previously from these laboratories.<sup>3,4</sup> The selective protection of the C-3 hydroxyl in **6** was achieved by preferential *O*-acylation of the C-2 hydroxyl group followed by *O*-alkylation at C-3 (Scheme 1). The selective benzylation of the C-2 hydroxyl in **6** using stannylene chemistry (Bu<sub>2</sub>SnO, NEt<sub>3</sub>, PhCOCl, 25°C, 24 h, 68%)<sup>10</sup> or by treating a suspension of **6** and potassium carbonate in methylene chloride with tetrabutylammonium iodide and benzoyl chloride (25°C, 26 h, 65%) gave **7**. The ether formation (**8** - **11**) was achieved easily (isolated yield >90%) by treating **7** with excess alkylating agent (6 molar eqvt) and Hunig's base (6 molar eqvt). The compounds **8** and **9** were synthesized from **7** using MEM-Cl and SEM-Cl respectively, whereas compound **10** was synthesized using *tert*-butyldimethylsilyl trifluoromethanesulfonate. The ester hydrolysis of **8** and **9** (Bu<sub>4</sub>N<sup>+</sup>OH<sup>-</sup>, aq. dioxane, 25°C) gave **12** and **13** in isolated yields of 93 and 91%, respectively. Depending upon the conditions used, the base hydrolysis of **10** also yielded varying amounts of the silicon scrambled product **16**. The oxidations of **12** - **15** to the key carbonyl derivatives **17** - **20** were achieved by using Swern conditions (DMSO - TFAA, -70°C to -30°C in 3 h and at -30°C for 1 h, NEt<sub>3</sub> at -70°C for 1 h and 25°C for 1 h) in yields ranging from 76 - 97%.

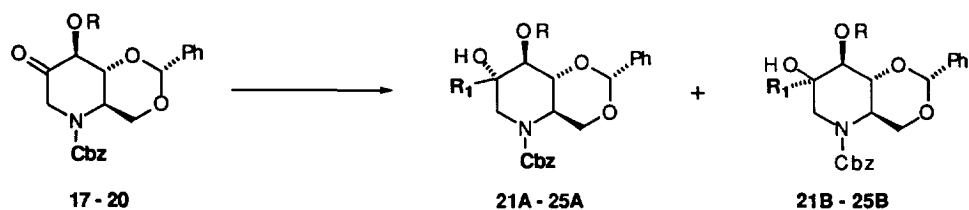
## Scheme I



Studies on the addition of organometallic reagents to the 2-keto derivatives (17 - 20). The reaction of 17 with the Grignard reagent (MeMgBr, 3 molar eqvt, -70 to -30°C in 2 h and -30°C for 5 h) gave 21A and 21B in a combined yield of 64% (21A/21B = 33/67).<sup>5</sup> The absolute stereochemistry of the addition products 21A and 21B at C-2 was established in an unambiguous manner using COSY, NOESY and H,H-decoupling NMR experiments.<sup>7</sup>

The studies on the reaction of methylmagnesium bromide with differently protected C-3 hydroxyl derivatives (Table 1) indicate that the stereochemical outcome of addition is greatly influenced by the substituent at C-3. The bulkier *tert*-butyldimethylsilyl group at C-3 in 19 sterically forces the incoming nucleophile to attack the carbonyl from the opposite face, yielding the *manno*- derivative 22B predominantly. It is hypothesized that with SEM-protected derivative 18, the chelation of Grignard reagent to the oxygens at C-2 and C-3 predominates (Fig 1) and favors the addition of nucleophile, possibly by a second mole of Grignard reagent, from axial position<sup>11</sup>. In case of the MEM-protected derivative 17, the presence of an additional heteroatom may disturb the chelation hypothesized in Fig 1 yielding the coordination-stabilized organometallic (Fig 2). The loss of chelation control in the vicinity of reaction site may explain the lower stereoselectivity observed in this reaction. The excellent stereoselectivity observed with the 3-methoxy compound 20 further supports the hypothesis advocated in Fig 1.

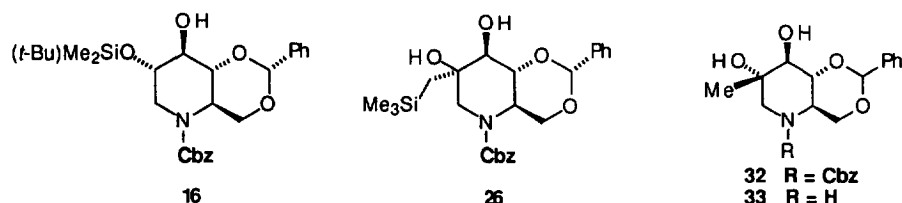


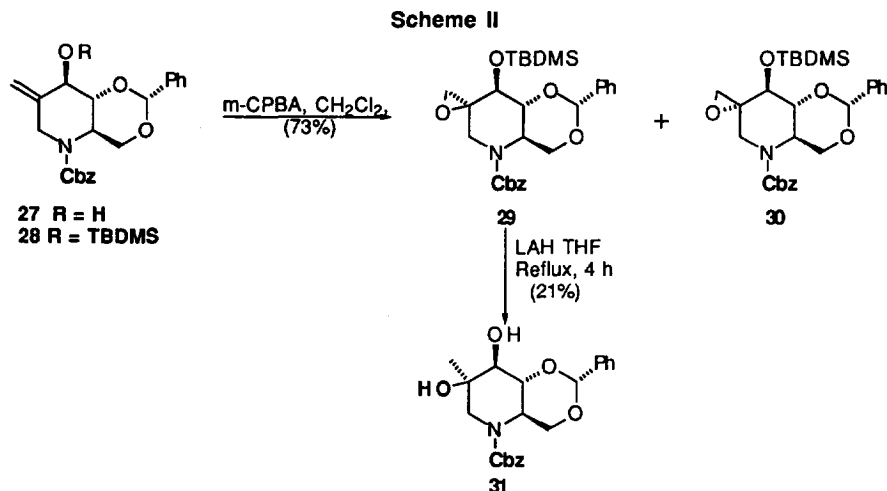
**Table 1: Nucleophilic Addition to 2-Keto Derivatives**

Compound (R) (17 - 20)	Reagent	R1	Diastereomeric Ratio of Products (A/B) <sup>a</sup>	Chem. Yield (%)
17 (MEM)	MeMgX	Me	21A/21B = 33/67	21A = 21, 21B = 43
19 (TBDMS)	MeMgX	Me	22A/22B = <15/85	22B = 62
19 (TBDMS)	Me <sub>3</sub> SiCH <sub>2</sub> Li	CH <sub>2</sub> SiMe <sub>3</sub>	23A/23B = < 10/90	23B = 43
18 (SEM)	MeMgX	Me	24A/24B = 92/8	24A = 68, 24B = 5
20 (Me)	MeMgX	Me	25A/25B = 93/7	25A = 54, 25B = 4

a. isolated yield

**Synthesis of 2-methyl carbinol derivative by opening of epoxide from olefin 28.** The predominant formation of *manno*-analogs (**22B** and **23B**) during Grignard addition to **19** prompted us to investigate the epoxidation and reduction of olefin **28** (Scheme II). The reaction of **19** with Me<sub>3</sub>SiCH<sub>2</sub>Li using modified Peterson's reaction (Me<sub>3</sub>SiCH<sub>2</sub>Li, CeCl<sub>3</sub>, -78° - 0°C) gave **23B** in 43% yield, mainly as a single isomer. Stirring of **23B** with tetrabutylammonium fluoride (3 molar eqvt., 25°C, 18 h) caused selective deprotection of the silyl ether to **26** (85%, isolated) and further reaction of **26** with tetrabutylammonium fluoride at reflux gave the olefin **27** (65%). Reprotection of the C-3 hydroxyl in **27** using *tert*-butyldimethylsilyl trifluoromethanesulfonate gave **28** in 95% yield. Epoxidation of **28** with 3-chloroperoxybenzoic acid gave a mixture of two isomers (**29** and **30**, 76: 24) in a combined yield of 75%. No attempts were made to assign the stereochemistry of epoxides **29** and **30** and the major isomer **29** was reduced with lithium aluminum hydride (4 molar eqvt, THF, reflux, 4 h) to give **31** in 21% yield.<sup>9</sup> These results, which indicate that epoxidation of olefin **28** takes place from the same face as the *tert*-butyldimethylsilyl group at C-3 are unexpected and may involve hydrogen bonding of the peracid to the C-3 silyl ether. The differences in the geometries of the nucleophilic addition to the carbonyl **19** vs the electrophilic addition to the olefin **28** may also explain the variability in the diastereofacial selectivity of the two reactions.





The *gluco*- analog **24A**, obtained in a highly regio- and stereoselective fashion, was deprotected to provide target compounds **3** and **4**. The SEM group in **24A** was removed under modified conditions developed by Lipschutz and co-workers.<sup>8</sup> The THF solution of **24A** was stirred with tetrabutylammonium fluoride for 30 min, the solvent removed and heated in DMPU at 80°C for 14 h to give **32** in 73% yield. The hydrogenolysis (10% Pd on C, 60 psi, 25°C, 1 h) of **32** gave the *N*-deprotected derivative **33** in 84% yield. Finally, removal of the benzylidene in **33** was accomplished using either transfer hydrogenation (20% Pd on C, cyclohexene, reflux, 73%) or sodium and ammonia reduction (45%). The *N*-butyl analog (**4**) was easily synthesized from **3** using a reductive amination procedure (PrCHO, 5% Pd on C, 5psi, 25°C, 70 h, 84%). The anti-viral activity of these and other *n*-butyl deoxynojirimycin analogs will be reported elsewhere.

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  - For example, irradiation of the axial methyl signal at C-2 (CDCl<sub>3</sub>, δ 1.2) in **21A** shows reduction in the w<sub>1/2</sub> (d, J = 1Hz) of the H-1<sub>ax</sub>. Irradiation of the axial OH signal at C-2 (CDCl<sub>3</sub>, δ 2.5) in **21B** removed the 2.0 Hz coupling to H-1<sub>ax</sub> (δ 2.8). The NOESY spectra of **21A** showed cross peaks between the axial methyl at C-2 and H-4 (δ 3.6) which were absent in the NOESY spectrum of **21B** in which H-4 had shifted downfield to δ 4.1. A detailed account of the NMR investigations will be reported separately.
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